



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3916-5

Job Sheet 184424



Part No: D3916-5

Job Qty: 12 ea

Part Name: Light Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/9/18

Job Tracking No:

Due Date: 10/11/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	10/11/18	10/11/18	0.00	0.00	Start Up Large Fab-5		DC 2018-10-16
100	Large Fab	12 pcs	10/11/18	10/11/18	0.00	4.80	Large Fab 8		DC 2018-10-16
110	QC	12 pcs	10/11/18	10/11/18	0.00	0.00	QC6		38
120	Packaging	12 pcs	10/11/18	10/11/18	0.00	0.00	Packaging3 Large Fab		DC 2018-10-16
130	QC21-SA	12 Ea	10/11/18	10/11/18	0.00	0.00	QC21		21 OCT 16 2018

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9566 *** Make line at 9.00" and use jig for other Descriptions: line***

120 - LOCATION: WA004-4

130 - 1-Cut as per Dwg D3942-3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.500W.049	Square Tubing	49.9920 ft (4.166 ea)	90-Start up Operation	S113209

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.500W.049	50	251	0

Part Specifications

Specifications could not be found.



Container No: S117380



Part: D3916-5

Job No: 184424

Serial No/Batch: S117380

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/11/18

Plex 10/9/18 12:46 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																																																																		
Date :	Step #:	QTY Effective : 185		MRB (QSI042) Approval																																																																																																																																																
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